



| Parts List |       |          |                             |     |                           |
|------------|-------|----------|-----------------------------|-----|---------------------------|
| Ref        | Class | Part     | Description                 | Qty | Footnote                  |
| 1          | 852   | 8311A 4  | CYLINDER BLOCK/CRANKCASE    | 1   |                           |
| 1          | 852   | 8310A 4  | CYLINDER BLOCK/CRANKCASE    | 1   |                           |
| 2          | 1161  | 7616A 2  | END CAP ASSEMBLY            | 1   |                           |
| 3          | 26    | 41953    | OIL SEAL, END CAP           | 1   |                           |
| 4          | 25    | 47254    | "O" RING                    | 1   | 13,2                      |
| 5          | 15    | 73644A 1 | SHIM, END CAP (.006-10)     | AR  | 12                        |
| 6          | 10    | 73169    | SCREW, END CAP (1")         | 4   |                           |
| 7          | 1148  | 5410A 1  | END CAP ASSEMBLY, LOWER     | 1   |                           |
| 8          | 26    | 41953    | OIL SEAL, END CAP           | 2   |                           |
| 9          | 25    | 32546    | "O" RING, END CAP           | 1   | 13,2                      |
| 10         | 15    | 20085A 1 | SHIM, END CAP (.005-10)     | AR  | 12                        |
| 11         | 10    | 69034    | SCREW, END CAP (1")         | 3   |                           |
| 12         |       | 71808    | COVER, WATER JACKET         | 1   |                           |
| 13         | 27    | 72142 1  | GASKET, WATER JACKET COVER  | 1   | 13,2                      |
| 14         | 10    | 53167    | SCREW, WATER JACKET COVER   | 23  |                           |
| 15         | 12    | 70132    | WASHER, WATER JACKET COVER  | 23  |                           |
| 16         | 27    | 85495 2  | GASKET, CYLINDER BLOCK TO E | 1   | 13,2                      |
| 17         |       | 75778T   | BAFFLE PLATE, EXHAUST MANIF | 1   |                           |
| 18         | 27    | 85497 2  | GASKET                      | 1   | BAFFLE PLATE TO EXHAUST M |
| 19         |       | 99896A 1 | COVER, EXHAUST MANIFOLD     | 1   | 13,2                      |
| 20         | 10    | 53576    | SCREW, MANIFOLD COVER       | 24  |                           |
| 21         | 1023  | 8368A 1  | COVER, CYLINDER BLOCK       | 1   |                           |
| 22         | 27    | 98185 2  | GASKET, CYLINDER BLOCK COV  | 1   | 13,2                      |
| 23         | 10    | 69100    | SCREW, COVER (1")           | 16  |                           |
| 24         |       | 46933A 3 | GROUND STRAP ASSEMBLY       | 2   | CYLINDER BLOCK COVER      |
| 25         | 10    | 62568    | SCREW, GROUND STRAP (3/8")  | 2   |                           |
| 26         | 87    | 96829A 1 | TEMPERATURE SWITCH ASSEM    | 1   |                           |
| 27         |       | 37440    | BRACKET, MOUNT SUPPORT      | 1   |                           |
| 28         | 10    | 35386    | SCREW, BRACKET TO CYLINDER  | 1   |                           |
| 29         |       | 87872    | COVER, TRANSFER PORT        | 3   |                           |
| 30         | 27    | 85653 1  | GASKET, TRANSFER PORT COVI  | 1   | 13,2                      |
| 31         | 10    | 28636    | SCREW, TRANSFER PORT COVE   | 24  |                           |